

WATER TREATMENT SYSTEMS

# REVERSE OSMOSIS SYSTEMS WRO AND FRO SERIES

MAKING A POSITIVE IMPACT ON OUR ENVIRONMENT FOR TODAY AND FUTURE GENERATIONS.

## WRO Series

### Recycled Water Reverse Osmosis Systems



This system effectively purifies wash water for reuse with a multi-stage filter process and semipermeable membrane. Ideal for wash bays, this system removes dissolved salts and contaminants from wash water.

Custom built units are available. Consult factory for more information.

#### Benefits:

#### • Quality recycled water

- Removes 98% of dissolved salts and contaminants
- Easy operation and maintenance
- 4-stage pre-filter process
- Anti-bacterial treatment
- Handles water between 50-100°F
- Treats up to 1000-gallons of water per day

#### Features:

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- Powder coated steel frame
- PLC controls for automated operation
- ETL listed control panel
- Dual spiral wound membranes
- Pre-filter system that includes 20-micron, 10-micron, carbon and anti-scale filters, plus a 5-micron sediment filter
  - 7.4-gallon pressure tank
- 1/2 HP transfer pump
- 250-gallon holding tank

#### **Certification:**

• ETL Certified – US and Canada

MODEL NUMBER	GPM @ PSI	PERMEATE FLOW	TRANSFER PUMP	POWER REQUIREMENTS	FRAME DIMENSIONS (LxWxH)	HOLDING TANK DIMENSIONS (WxH)	SHIP WT.
WR0-1000-0M10	2.2 @ 200	0.7-0.8 GPM	1/2 HP	208-230V, 1Ø, 15.0A	60x30x48in.	36x62in.	650 lb.
WR0-1000-0M30	2.2 @ 200	0.7-0.8 GPM	1/2 HP	208-230V, 3Ø, 6.0A	60x30x48in.	36x62in.	650 lb.

#### 230V/208V/460V 3Ø available on all models as options.

#### ACCESSORIES:

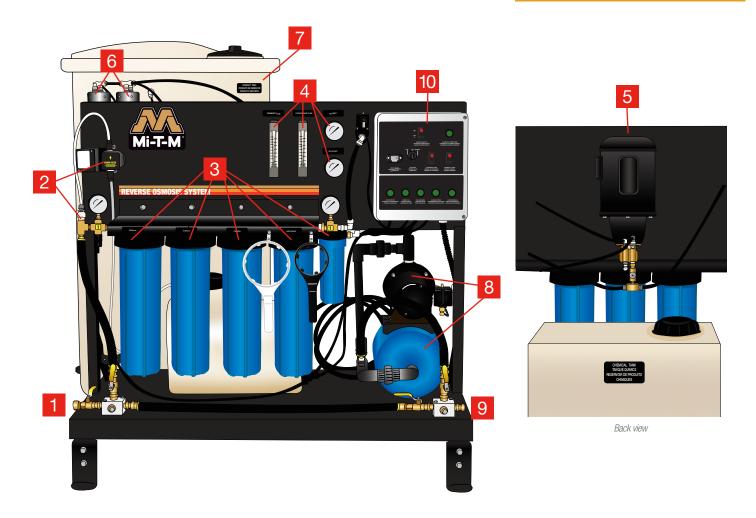
PART NUMBER	DESCRIPTION	FITS MODELS		
19-0216	20-inch, replacement 20-micron pleated filter - Removes sediment	All models		
19-0302	20-inch, replacement 10-micron filter - Removes sediment	All models		
19-0303	20-inch, replacement 5-micron carbon filter - Removes sediment and chlorine	All models	-	
19-0304	20-inch, replacement anti-scale filter - Protects membranes from scaling from hardwater	All models	- 7	
19-0306	40-inch, replacement membranes	All models	8	
33-0653	Replacement handheld total dissolved solids (TDS) meter	All models		
58-0023	Reverse osmosis storage cartridge - Fits 10-inch blue housing	All models	193	
58-0024	10-inch, membrane cleaning cartridge, acid – Cleans bacteria and scale from membranes	All models		
58-0025	10-inch, membrane cleaning cartridge, alkaline - Cleans bacteria and sediment from membranes	All models		
58-0026	10-inch storage cartridge – Protects membranes will being stored	All models		Reverse osmosis storage
855-0059	Membrane assembly – Includes replacement mebranes, 19-0306 and housing	All models	33-0653	cartridge, 58-0023

#### OPTION:

PART NUMBER	DESCRIPTION	FITS MODELS
WX-0143	<b>460V, 30 –</b> Upgrades 208-230V model to operate at 460V	All models

### Process and Flow Description

## WRO Series



- 1. Inlet Connection Connect a water supply from a recycling system or a fresh water supply using a <sup>3</sup>/<sub>4</sub>-inch female hose fitting.
- 2. Chemical Pretreatment System An adjustable diaphragm pump injects a solution of bleach into the system in order to kill bacteria that could damage the filters and membranes of the system.
- **3. Pre-filter System** A series of filters remove particles, chemicals and scale from the water that includes 30-micron, 10-micron, carbon and anti-scale filters, plus a 5-micron sediment filter.
- 4. Monitoring System Permeate and concentrate flow meters, inlet and outlet reverse osmosis gauges monitor system performance and indicate when maintenance is required.
- 5. Reverse Osmosis Pump Increases water pressure to 200-PSI to efficiently push the water molecules through the reverse osmosis membranes.
- 6. Reverse Osmosis Membranes Dual spiral wound membranes remove dissolved solids from water. Contaminants pass through the concentration port into a drain or pit system.
- 7. Purified Water in Holding Tank Purified water for rinsing and washing is stored in a 250-gallon tank with a level sensor that turns the system on as water is used.
- 8. Transfer Pump System A 1/2 HP jet pump and 7.4-gallon tank pressurizes water at 30-PSI to 50-PSI for use through a pressure washer or hose.
- 9. Outlet Connection Connect a pressure washer or garden hose using the <sup>3</sup>/<sub>4</sub>-inch male hose fitting.
- 10. Control Panel ETL listed NEMA-4 rated corrosion-proof control panel for safe and reliable operation.

## WRO Series

### Recycled Water Reverse Osmosis Systems

#### **Recommended Applications:**

- Rental yards
- Golf courses
- · Heavy equipment dealers
- Trucking facilities
- Military bases
- Truck rental fleets
- Diesel repair facilities
- Forklift washing operations
- Aircraft maintenance and restoration
- Shipyards
- Municipalities/State DOTs
- Oil fields
- Engine rebuilders and manufacturers

#### The Importance of a Proper Pit System:

Once equipment is washed, the untreated wash water flows into your pit system. A proper pit system for your application is the first step in proper wash water treatment and a critical element in any wash water recycle system.

Consult Mi-T-M Corporation or your local distributor to determine the pit system configuration that works best for your application.



Control panel



250-gallon holding tank



Reverse osmosis membranes

### Freshwater Reverse Osmosis Systems

## **FRO** Series

The freshwater reverse osmosis system efficiently removes contaminants with a multi pre-filter process and spiral wound membranes. It is customizable and can treat up to 2000 gallons of water per day.

Custom built units are available. Consult factory for more information.

#### **Benefits:** • Quality recycled water

- Removes 98% of dissolved salts and contaminants • Easy operation and maintenance
- Multi pre-filter process with anti-scale, acid, alkaline cleaning and carbon filter options
- Anti-bacterial treatment
- Handles water between 50-100°F
- Treats up to 2000-gallons of water per day



#### Features:

- Powder coated steel frame
- PLC controls for automated operation
- Low feed pressure shutdown
- ETL listed control panel
- Multiple spiral wound membranes
- · Sediment pre-filter system with customizable filter options

#### Certification:

• ETL Certified – US and Canada

MODEL NUMBER	GPM @ PSI	PERMEATE FLOW	REVERSE OSMOSIS PUMP	POWER REQUIREMENTS	AMP DRAW	FRAME DIMENSIONS (LxWxH)	SHIP WT.
FR0-1000-0M10	2.0 @ 200	0.7-0.8 GPM	1/2 HP	120V, 1Ø, 15.0A	8.0A	38x24x60in.	240 lb.
FR0-2000-0M10	4.0 @ 200	1.4-1.5 GPM	3/4 HP	120V, 1Ø, 15.0A	12.0A	38x24x60in.	270 lb.

#### ACCESSORIES:

19-0216	20-inch, replacement 20-micron pleated filter - Removes sediment	All models	
19-0302	20-inch, replacement 10-micron filter - Removes sediment	All models	
19-0303	20-inch, replacement 5-micron carbon filter - Removes sediment and chlorine	All models	
19-0304	20-inch, replacement anti-scale filter - Protects membranes from scaling from hardwater	All models	-
19-0305	10-inch, replacement 5-micron cartridge filter – Removes sediment	All models	-
19-0306	40-inch, replacement membranes	All models	-
19-0311	10-inch, 1 micron pleated filter - Removes sediment	All models	-
19-0312	20-inch, 1 micron pleated filter – Removes sediment	All models	-
19-0313	20-inch, 5 micron pleated filter - Removes sediment	All models	
19-0633	10-inch filter housing – Housing for 19-0305 filter	All models	
19-0634	20-inch filter housing – Housing for any 20-inch filter	All models	
58-0024	10-inch, membrane cleaning cartridge, acid – Cleans bacteria and scale from membranes	All models	
58-0025	10-inch, membrane cleaning cartridge, alkaline - Cleans bacteria and sediment from membranes	All models	
58-0026	10-inch storage cartridge - Protects membranes will being stored	All models	
RC-0009-0001	Single filter housing – Holds any 20-inch filter	All models	
RC-0009-0002	Double filter housing – Holds any combination of 2 – 20-inch filters	All models	-
RC-0009-0003	Triple filter housing – Holds any combination of 3 – 20-inch filters	All models	-



30-micron pleated



filter, 19-0216

<sup>19-0304</sup> 

## FRO Series

### Process and Flow Description



- 1. Inlet Connection Connect the reverse osmosis system using the <sup>3</sup>/<sub>4</sub>" female garden hose fitting to a clean pressurized water source of at least 20-PSI.
- 2. Inlet Solenoid The inlet solenoid opens to allow water into the system and shuts the flow of water off when the system shuts off.
- Pre-filter Housing The small housing fits 1 or 5 micron pre-filter to screen out sediment and also is used for the cleaning and storage cartridges.
- 4. Reverse Osmosis Pump Increases water pressure to 200-PSI to efficiently push the water molecules through the reverse osmosis membranes.
- 5. Freshwater Reverse Osmosis Membranes 2 or 4 spiral wound membranes allow purified water (permeate) through while contaminants remain in the concentrate to be passed to a drain.
- 6. Permeate Outlet The permeate comes out the top center of the membranes, it is connected to a tank to store the purified water for use.
- 7. Sampling Port Use the sampling port to test permeate quality and flow.
- 8. **Concentrate Valve –** Concentrate rejected from the membranes passes through the concentrate valve to the drain. The concentrate valve is also used to set pressure on the reverse osmosis pump.
- 9. Recycle Valve The recycle valve can be used to direct some of the concentrate back to the inlet of the pump to save on water usage.
- 10. Control Panel ETL listed NEMA-4 rated corrosion-proof control panel for safe and reliable operation.

## Freshwater Reverse Osmosis Systems

## FRO Series

#### **Recommended Applications:**

- Rental yards
- Golf courses
- Heavy equipment dealers
- Trucking facilities
- Military bases
- Truck rental fleets
- Diesel repair facilities
- Forklift washing operations
- Aircraft maintenance and restoration
- Shipyards
- Municipalities/State DOTs
- Oil fields
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Control panel



Pre-filter housing with inlet solenoid and inlet connection



Fresh-water reverse osmosis membranes with permeate outlet and sampling port

### WSA Series Spray Arch System Featuring A Reverse Osmosis Rinse Arch . . . . . Constructed with galvanized stainless-steel frames, **Reverse Osmosis** undercarriage spray bar and embedded spray nozzle, **Rinse Arch** these systems are customizable and designed for all types of drive-through vehicle wash systems. **Reverse Osmosis** 250-Gallon Holding Tanks System Undercarriage Remote Box with Photo Eye Control Wash System 250-Gallon Holding Tank

**Rinse Arch** 23 Nozzles 70 GPM @ 22 PSI

Embedded spray nozzles

SOAP ARCH UNDERCARRIAGE HOLDING TANK WASH ARCH **RINSE ARCH** POWER DIMENSIONS DIMENSIONS MODEL NUMBER REQUIREMENTS PUMP DIMENSIONS (WxH) GPM @ PSI GPM @ PSI GPM @ PSI GPM @ PSI (LxWxH) (LxWxH) WSA-120-0M30 35@110 70@22 230V/460V, 3Ø 40@30 120@60 Custom Custom 45x21x67in. 36x62in.



Wash Arch 43 Nozzles 120 GPM @ 60 PSI Undercarriage Wash Spray Bar with 16 Nozzles 35 GPM @ 110 PSI Soap Drum Soap Soap Arch 10 Nozzles, 65° Features: 40 GPM @ 30 PSI Photo-eye controls · Stainless-steel frames and undercarriage spray bar Embedded spray nozzles . Reverse Osmosis System for spot-free rinsing • 250-gallon holding tanks

• Customizable builds

SPRAY BAR PUMP FRAME